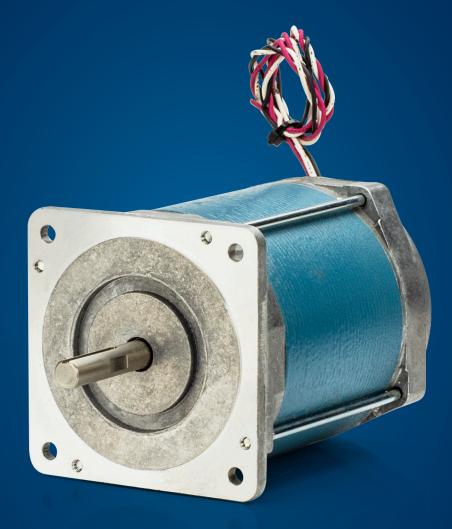
# Kollmorgen SS Synchronous Motor

Selection Guide



SS451 Synchronous Motor



# Kollmorgen: Your Partner, In Motion.

Every solution comes from a real understanding of the challenges facing machine designers and users.

Innovators consistently rate Kollmorgen as one of their best motion systems manufacturing partners. Whether you are looking for classic servo motors, direct-drive servo motors, stepper motors, drives & amplifiers, gearing, actuation, or multi-axis motion controllers, Kollmorgen is one of the few companies in the world that actually designs and manufactures all of these products.

Our customers are leaders in many industries such as Aerospace & Defense, Printing, Packaging & Converting, Food & Beverage Processing, Medical Imaging, In Vitro Diagnostics & Laboratory Automation, Pharmaceutical Manufacturing, Material Forming and Cutting, Oil & Gas, and Robotics. Kollmorgen is also a leader in Warehouse Automation, including complete AGV systems, software, awareness and autonomy.

Our Automation Solutions can be found on Mars and in space, ships and submarines, O&G drilling and metrology, surgical robots and laser eye surgery, even inside artificial hearts. These are just a few applications that demand high-performance and high-quality while satisfying their specific needs.

Because motion matters, it's our focus: Motion can distinctly differentiate a specific machine and deliver a marketplace advantage by increasing its performance and dramatically improving Overall Equipment Effectiveness (OEE).

High-performance motion can make your customer's machine more reliable and energy-efficient, enhance accuracy and improve operator safety. Motion also represents endless possibilities for innovation.

We've always understood this potential, and thus have kept motion at our core and in our Vision, Mission & Values, relentlessly developing products that offer precise control of torque, velocity and position accuracy in machines that rely on complex motion.

### Kollmorgen SS Synchronous Motor Selection Guide



### Removing the Barriers of Design, Sourcing, and Time

At Kollmorgen, we know that OEM engineers can achieve a lot more when obstacles aren't in the way. So, we clear obstacles in three important ways:

### **Integrating Standard and Custom Products**

The optimal solution is often not clear-cut. Our application expertise allows us to modify standard products or develop totally custom solutions across our whole product portfolio so that designs can take flight.

### **Providing Motion Solutions, Not Just Components**

As companies reduce their supplier base and focus their engineering manpower on the product design, they need a total system supplier with a wide range of integrated solutions. Kollmorgen offers complete solutions as well as motion subsystems that combine programming software, engineering services and bestin-class motion components.

### **Global Footprint**

With direct sales, engineering support, manufacturing facilities, and distributors spanning the Americas, Europe, the Middle East, and Asia, we're close to OEMs worldwide. Our proximity helps speed delivery and lend support where and when they're needed.

#### **Financial and Operational Stability**

Kollmorgen is part of Regal Rexnord. A key driver in the growth of all Regal Rexnord segments is the Regal Rexnord Business System, which relies on the principle of "kaizen" - or continuous improvement. Using worldclass tools, cross-disciplinary teams of exceptional people evaluate processes and develop plans that result in superior performance.

### Kollmorgen: Your partner. In Motion.

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# **SS Synchronous Motors**

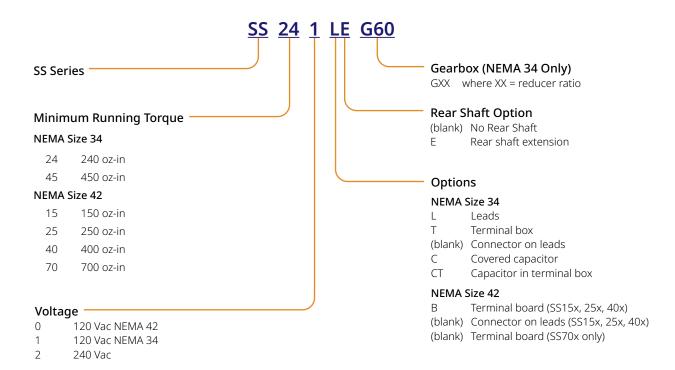
Our high pole count motors naturally turn at slower speeds (72 or 60 rpm). They only need a capacitor (C) network to operate from single-phase, 120VAC or 240VAC utility power. These motors provide the highest torque in an AC synchronous motor for loads that operate at 72 rpm or slower. They are available in two frame sizes.

### **Features**

- » Latest high torque construction
- » Motor torque up to 700 oz-in (4.94 Nm)
- » 72 rpm at 60 Hz, 60 rpm at 50 Hz
- » 120 and 240 volt AC versions
- » Leaded or terminal box connections
- » Gearboxes available on NEMA 34 offerings SS240, SS450 Series
- » SS240, SS450 Series NEMA Size 34
- » SS150, SS250, SS400, SS700 Series NEMA Size 42

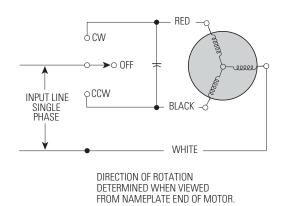


### SS Series Synchronous Motor Nomenclature

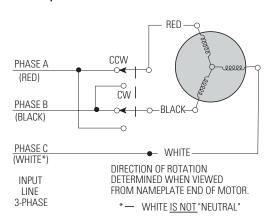


### **SS Motor Connection Diagrams**

### **C** Connection Single-Phase Operation

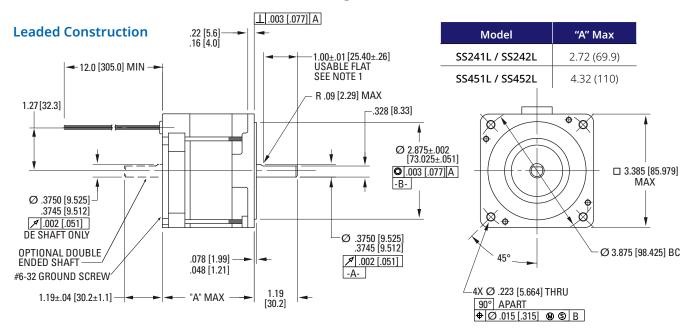


### 3Ø Connection **Three-Phase Operation**

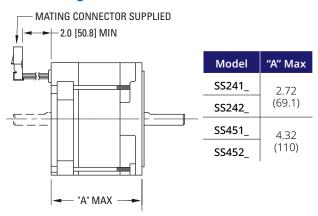


# SS Series NEMA 34 Motors

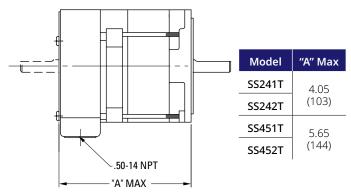
### SS240 and SS450 NEMA 34 Outline Drawings



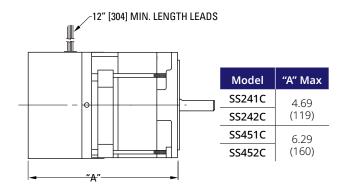
### **Leaded Plug Construction**



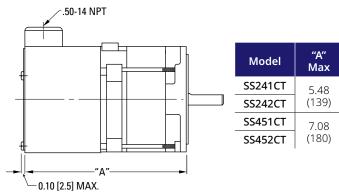
### **Terminal Box Construction**



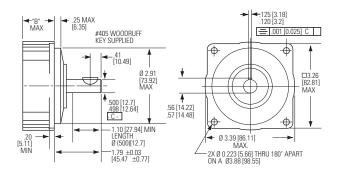
### **Covered Capacitor**



### **Capacitor in Terminal Box**



### **Gearbox Construction**



| Motor<br>Series | Gearbox         |             |  |  |  |  |  |  |
|-----------------|-----------------|-------------|--|--|--|--|--|--|
|                 | Ratio           | "B" Max     |  |  |  |  |  |  |
|                 | 3:1 thru 5:1    | 1.19 (30.2) |  |  |  |  |  |  |
| SS240           | 9:1 thru 25:1   | 1.81 (46.0) |  |  |  |  |  |  |
|                 | 27:1 thru 125:1 | 2.38 (60.5) |  |  |  |  |  |  |
|                 | 3:1 thru 5:1    | 1.19 (30.2) |  |  |  |  |  |  |
| SS450           | 9:1 thru 25:1   | 1.81 (46.0) |  |  |  |  |  |  |
|                 | 27:1 thru 125:1 | 2.38 (60.5) |  |  |  |  |  |  |

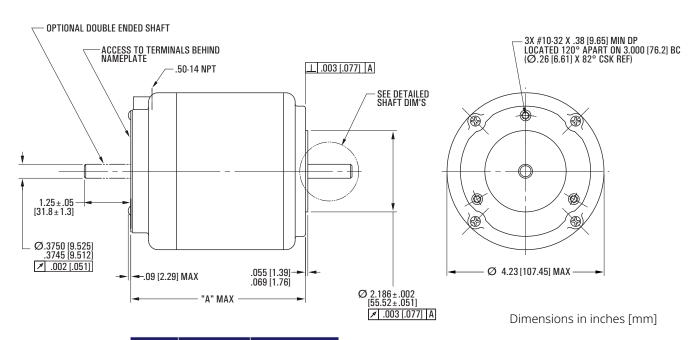
### SS24x and SS45x NEMA 34 Performance Data

| Model                      | Min. Load                  |                      | Line      |           | Shaft Loading               |                       |                   | Phase Shifting Capacitor |     |  |  |
|----------------------------|----------------------------|----------------------|-----------|-----------|-----------------------------|-----------------------|-------------------|--------------------------|-----|--|--|
|                            | Torque                     | Inertia*             | Current   | Weight    | Radial Axial<br>Force Force |                       | Wiring<br>Diagram | (250 Vac)                |     |  |  |
|                            | oz-in (Nm)                 | oz-in-s²<br>(kg-cm²) | A (RMS/Ø) | lb (kg)   | lb (N)                      | lb (N)                |                   | Kit No.                  | μF  |  |  |
| 60 Hz, 120 Vac, 1Ø, 72 RPM |                            |                      |           |           |                             |                       |                   |                          |     |  |  |
|                            |                            |                      |           |           |                             |                       |                   |                          | _   |  |  |
| SS241                      | 240 (1.69)                 | 0.10 (7.3)           | 0.4       | 4.1 (1.9) | 25 (111)                    | 50 (222)              | С                 | 201053-037               | 7   |  |  |
| SS451                      | 450 (3.18)                 | 0.23 (16)            | 0.8       | 6.5 (2.9) | 25 (111)                    | 50 (222)              | С                 | 201053-042               | 14  |  |  |
| 60 Hz, 2                   | 60 Hz, 240 Vac, 1Ø, 72 RPM |                      |           |           |                             |                       |                   |                          |     |  |  |
| SS242                      | 240 (1.69)                 | 0.10 (7.3)           | 0.2       | 4.1 (1.9) | 25 (111)                    | 50 (222)              | С                 | C 201053-038             |     |  |  |
| SS452                      | 450 (3.18)                 | 0.31 (22)            | 0.3       | 6.5 (2.9) | 25 (111)                    | 50 (222)              | С                 | 201053-044               | 3   |  |  |
| 60 Hz, 2                   | .08 - 240 Vac,             | 3Ø, 72 RPM           |           |           |                             |                       |                   |                          |     |  |  |
| SS242                      | 240 (1.69)                 | 0.10 (7.3)           | 0.2       | 4.1 (1.9) | 25 (111)                    | 50 (222)              | 3Ø                | N/A                      | N/A |  |  |
| SS452                      | 450 (3.18)                 | 0.18 (13)            | 0.3       | 6.5 (2.9) | 25 (111)                    | 50 (222)              | 3Ø                | N/A                      | N/A |  |  |
| 50 Hz, 2                   | 40 Vac, 1Ø, 6              | 0 RPM                |           |           |                             |                       |                   |                          |     |  |  |
| SS242                      | 240 (1.69)                 | 0.041 (2.9)          | 0.4       | 4.1 (1.9) | 25 (111)                    | 50 (222) C 201053-038 |                   | 201053-038               | 2   |  |  |
| SS452                      | 450 (3.18)                 | 0.084 (5.9)          | 0.8       | 6.5 (2.9) | 25 (111)                    | 50 (222)              | С                 | 201053-061               | 4   |  |  |
| 50 Hz, 2                   | 50 Hz, 208 Vac, 3Ø, 60 RPM |                      |           |           |                             |                       |                   |                          |     |  |  |
| SS242                      | 240 (1.69)                 | 0.17 (12)            | 0.2       | 4.1 (1.9) | 25 (111)                    | 50 (222)              | 3Ø                | N/A                      | N/A |  |  |
| SS452                      | 450 (3.18)                 | 0.18 (13)            | 0.3       | 6.5 (2.9) | 25 (111)                    | 50 (222)              | 3Ø                | N/A                      | N/A |  |  |

<sup>\*</sup> This is the maximum rigidly attached load inertia the motor will reliably start. If the load is attached to the motor with a 5° flex coupling, the motor will start loads up to seven times listed.

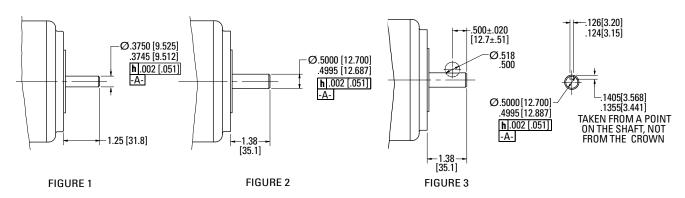
# **SS Series NEMA 42 Motors**

### SS150, SS250, SS400, SS700 NEMA 42 Outline Drawings



| Model | "A" Max      | Shaft Figure |
|-------|--------------|--------------|
| SS150 | 474 (420 4)  | 4            |
| SS250 | 4.74 (120.4) | 1            |
| SS400 | 6.62 (168.1) | 2            |
| SS700 | 6.99 (177.5) | 3            |

#### SS150, SS250, SS400, SS700 Shaft Details



Dimensions in inches [mm]

### SS 15x, 25x, 40x, 70x NEMA 42 Performance Data

|                            | NA:            | Load<br>Inertia*     | Line<br>Current | Weight     | Shaft Loading   |                |                 | Phase Shifting Components |      |       |                        |      |
|----------------------------|----------------|----------------------|-----------------|------------|-----------------|----------------|-----------------|---------------------------|------|-------|------------------------|------|
| Model                      | Min.<br>Torque |                      |                 |            | Radial<br>Force | Axial<br>Force | Wiring<br>Diag. | Resistor                  |      |       | Capacitor<br>(330 Vac) |      |
|                            | oz-in<br>(Nm)  | oz-in-s²<br>(kg-cm²) | A<br>(RMS/Ø)    | lb<br>(kg) | lb<br>(N)       | lb<br>(N)      |                 | Resistor<br>part no.      | Ohms | Watts | Capacitor<br>part no.  | μF   |
|                            |                |                      |                 |            |                 |                |                 |                           |      |       |                        |      |
| 60 Hz, 120 Vac, 1Ø, 72 RPM |                |                      |                 |            |                 |                |                 |                           |      |       |                        |      |
| SS150B                     | 150 (1.06)     | 0.062 (4.4)          | 0.45            | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-007                | 250  | 25    | 201053-005             | 3.75 |
| SS250B                     | 250 (1.77)     | 0.12 (8.8)           | 0.6             | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-013                | 150  | 50    | 201053-010             | 6.5  |
| SS400B                     | 400 (2.82)     | 0.18 (13.2)          | 0.6             | 12.3 (5.6) | 25 (111)        | 50 (222)       | C               | 201052-013                | 150  | 50    | 201053-010             | 6.5  |
| SS700                      | 700 (4.94)     | 0.42 (30)            | 1.1             | 15.5 (7.0) | 25 (111)        | 50 (222)       | С               | 201052-027                | 150  | 100   | 201053-032             | 12.5 |
| 60 Hz, 240                 | Vac, 1Ø, 7     | 2 RPM                |                 |            |                 |                |                 |                           |      |       |                        |      |
| SS152B                     | 150 (1.06)     | 0.062 (4.4)          | 0.2             | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-030                | 1000 | 25    | 201053-023             | 1    |
| SS252B                     | 250 (1.77)     | 0.12 (8.8)           | 0.4             | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-015                | 500  | 50    | 201053-036             | 2    |
| SS402B                     | 400 (2.82)     | 0.18 (13.2)          | 0.4             | 12.3 (5.6) | 25 (111)        | 50 (222)       | 0               | 201052-015                | 500  | 50    | 201053-012             | 1.75 |
| SS702                      | 700 (4.94)     | 0.42 (30)            | 0.55            | 15.5 (7.0) | 25 (111)        | 50 (222)       | С               | 201052-028                | 500  | 100   | 201053-030             | 3    |
| 50 Hz, 240 Vac, 1Ø, 60 RPM |                |                      |                 |            |                 |                |                 |                           |      |       |                        |      |
| SS152B                     | 150 (1.06)     | 0.074 (5.2)          | 0.2             | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-030                | 1000 | 25    | 201053-034             | 1.5  |
| SS252B                     | 250 (1.77)     | 0.15 (10.5)          | 0.40            | 8.0 (3.6)  | 25 (111)        | 50 (222)       | С               | 201052-015                | 500  | 50    | 201053-030             | 3    |
| SS402B                     | 400 (2.82)     | 0.21 (14.6)          | 0.40            | 12.3 (5.6) | 25 (111)        | 50 (222)       | С               | 201052-015                | 500  | 50    | 201053-035             | 2.5  |
| SS702                      | 700 (4.94)     | 0.51 (36)            | 0.55            | 15.5 (7.0) | 25 (111)        | 50 (222)       | С               | 201052-028                | 500  | 100   | 201053-028             | 4    |

<sup>\*</sup> This is the maximum rigidly attached load inertia the motor will reliably start. If the load is attached to the motor with a 5° flex coupling, the motor will start loads up to seven times listed.

### More Expertise for a More Successful Machine

Our global engineering, service and support network provides deep knowledge of all the major industries that rely on advanced motion control and automation technology. We offer world-class engineering expertise, self-service design tools, personalized field service, and easy access to our design, application and manufacturing centers in strategic locations across the globe.

### About Kollmorgen

Kollmorgen, a Regal Rexnord brand, has more than 100 years of motion experience, proven in the industry's highest-performing, most reliable motors, drives, linear actuators, AGV (Automated Guided Vehicle) control solutions, and automation control platforms. We deliver breakthrough solutions that combine exceptional performance, reliability and ease of use, giving machine builders an irrefutable marketplace advantage.

## **KOLLMORGEN**

A REGAL REXNORD BRAND

www.kollmorgen.com

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